



DATA SHEET DIGITAL PRINTING VINYL PERMANENT ADHESIVE HXRI00WG2

Cast cadmium-free 50 micron polymeric PVC film, coated with a pressure sensitive acrylic adhesive, for adhesion on low energy surfaces. Micro-structured adhesive for convenient application and elimination of air bubbles. Suitable for solvent inkjet printers. Gloss surface finish.

SPECIFICATIONS:

	<u>Average values</u>	<u>Standard</u>
• Thickness (µm):	50	
• Total caliper (µm):	230	
• Total specific weight (g/m ²):	260	HEXGSM001
• Tensile strength (N/25mm):	min. 20	HEXNFX41021
• Elongation at break (%):	min. 100	HEXNFX41021
• Dimensional stability (mm): after 168h at 70°C	< 0.6	HEXRET001

PRINTER AND INK COMPATIBILITY:

- Solvent inkjet printers.

LINER:

- Embossed silicone PE paper 145 g/m² with grey “THE CAST by HEXIS” print.
- Stable under hygrometric variations.

ADHESIVE PROPERTIES:

On glass

• Peel on glass at 180° (N/25mm):		HEXFTM001
20 minutes after application	13	
24 hours after application	14	
• Initial tack (N/25mm):	11	HEXFTM009

On polypropylene

• Peel on polypropylene at 180° (N/25mm):		HEXFTM001
20 minutes after application	9	
24 hours after application	11	
• Initial tack (N/25mm):	7	HEXFTM009
• Release (N/25mm):	0.60	HEXFTM003
• The adhesive is resistant to most chemicals (alcohol, diluted acids, oils).		

RECOMMENDATIONS:

- Touch dry after less than 10 minutes depending on printer used.
- The surface aspect can be advantageously improved by applying the appropriate laminate (PC30G2 gloss or PC30M2 matt finish).
- Optimum drying time before laminating or varnishing is 24 hours.
- Minimum application temperature +10°C (+50°F).
- Optimum environment -40°C to +90°C (-40°F to +194°F).
- Solvent based acrylic adhesive.
- Special adhesive for low energy surfaces (polypropylene, polyethylene...).
- Structured adhesive for convenient application and elimination of air bubbles.
- Immediate and permanent adhesion; maximum adhesion after 24 hours.
- Dry application.
- Highly conformable, recommended for vehicles.
- Very good adhesion on glass, steel, aluminium, PVC, melamine, ... except grained surfaces or acrylic paints.
- In the case of painted substrates self-adhesive media must only be applied onto the undamaged original paintwork. If the paint is not the original paintwork and/or if it is damaged, the application and the removal are at the installer's risk.

SHELF LIFE:

- 1 year at +15°C...+25°C (+59°F...+77°F) and 30 to 70% relative humidity, rolls standing upright in a dustfree environment before usage and in the original packing.

DURABILITY:

- Unprinted vertical outdoor exposure: 10 years.
- Printed and laminated vertical outdoor exposure: 4 years.
- Printed vertical outdoor exposure: 2 years.

Note:

Because of the great variety of substrates and possible application methods the installer must examine the suitability of the media for each application. The methods of measuring for the standards quoted above are the basis for the development of our own measuring methods which are available on request (partial application). You are invited to enquire for the latest instructions in force.

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