



## DATA SHEET

# FLEX DAO 200 SERIES

90 micron polyurethane film, thin, mat and stretchable, suitable for hot transfer applications on fabrics, except coated nylon, and sublimated garments.

### **SPECIFICATIONS:**

#### Average values

- Thickness film + adhesive (µm) : 90

### **LINER:**

- 100 µm polyester carrier

### **RECOMMENDATIONS:**

- Use only on previously washed garments.
- Good adhesion on cotton. For other fabrics test the material for resistance to the temperatures in use in the press and for compatibility with the flex.
- Do not use on coated nylon. Do not use on sublimated garments.
- Cut a mirror image.
- Weed after cutting.
- Pre-heat the presse and the fabric before application.
- Press down at 160°C (320°F) during 20 secondes.
- Leave to cool down (temperature of the fabric between 30°C and 60°C / 86°F and 140°F) and carefully remove the liner.
- After transfer wait for 24 hours at least before washing.
- Wash at 40°C (104°F) max. Turn inside out for washing. Do not use bleach
- Iron the T-shirt inside out.
- For further information on the use of FLEX DAO, refer to the technical bulletins and data sheets on the Professionals pages of our website [www.hexisgroup.com](http://www.hexisgroup.com)

### **SHELF LIFE:**

- 1 year at +15°C to +25°C (+59°F to +77°F) and 30% to 70% relative humidity, rolls standing upright in a dustfree environment before usage and in the original packing.

#### **Note:**

Because of the great variety of substrates and possible application methods the installer must examine the suitability of the media for each application. The methods of measuring for the standards quoted above are the basis for the development of our own measuring methods which are available on request (partial application). You are invited to enquire for the latest instructions in force.

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